

# Avery<sup>®</sup> MPI 2903 Gloss Easy Apply<sup>™</sup>

## Gloss White Polymeric Calendered Vinyl

### Features

- Gloss white polymeric calendered vinyl film offering a cost effective solution for intermediate outdoor graphic needs
- Easy Apply<sup>™</sup> adhesive technology with air egress channels to easily eliminate bubbles and wrinkles during application
- Excellent printability across a range of technology and inks
- Gloss finish for great image clarity and colour pop
- StaFlat<sup>™</sup> liner provides excellent handling and converting properties
- Reliable outdoor durability and performance
- Very good dimensional stability after application
- Grey adhesive provides extra opacity for blockout performance
- Permanent adhesive for excellent adhesion to most surfaces
- Compatible with the Avery DOL 2000/2800/2900 series overlaminates

### Conversion<sup>+</sup>

- |  |   |
|--|---|
| <input type="checkbox"/> Flat bed cutters                  | <input type="checkbox"/> Cold overlaminating                  |
| <input type="checkbox"/> Friction fed cutters              | <input type="checkbox"/> Electrostatic printing               |
| <input type="checkbox"/> Die cutting                       | <input checked="" type="checkbox"/> <b>Latex inkjet</b>       |
| <input type="checkbox"/> Thermal transfer                  | <input checked="" type="checkbox"/> <b>Eco solvent inkjet</b> |
| <input checked="" type="checkbox"/> <b>Screen printing</b> | <input checked="" type="checkbox"/> <b>Solvent inkjet</b>     |
| <input type="checkbox"/> Offset printing                   | <input checked="" type="checkbox"/> <b>UV curable inkjet</b>  |

\*Always test with your combination of printer and inks prior to commercial use.

### Application

- Avery Graphics recommends a maximum total ink limit of 270% to ensure optimal performance.
- Dry application only. Do not use water and detergent or a commercial application fluid to position the graphic.
- Refer to Instructional Bulletins 1.01, 1.4, 4.06 & 4.14 for printing, laminating and application instructions.
- Avery ICC profiles available on Avery Dennison Website ( <http://avery-ap.color-base.com/> )

### Uses

Avery MPI 2903 Gloss Easy Apply is a gloss white polymeric calendered vinyl film designed for ease of application on a wide range of intermediate outdoor and general signage applications where good outdoor durability, high opacity and good print quality are required.

### Description



**Film:** 76 micron gloss white polymeric calendered vinyl



**Adhesive:** Grey permanent acrylic with Easy Apply<sup>™</sup> Technology



**Backing:** Two side PE coated StaFlat<sup>™</sup> paper, 145g/m<sup>2</sup>



**Outdoor life\*\*:** Up to 5 years (unprinted)

**Application surface:** Flat, simple curves

### Common Applications

- Outdoor signage
- Point of purchase
- Outdoor advertising
- Indoor advertising
- Exhibition graphics
- Window graphics

## Physical characteristics

### General

Calliper, face film	ISO 534	76 micron
Calliper, face film & adhesive	ISO 534	101 micron
Dimensional stability	DIN 30646	0.588 mm max.
Gloss	Hunter Gloss at 60°	90
Adhesion, initial	FINAT FTM-1, stainless steel	700 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	***
Flammability		Self extinguishing
Shelf life	Stored at 20-25°C / 45-55 % RH	2 years
Durability **	Vertical exposure ^	Up to 5 years (unprinted)

^ See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

### Thermal

Application temperature	Minimum: + 10°C
Temperature range	- 40°C to + 82°C

### Chemical

Resistant to most mild acids, alkalies and salt solutions.

### Note

Materials have to be properly dried and cured before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

### Test Methods

#### Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

#### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

#### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

#### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

### Warranty

Avery<sup>®</sup> materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery<sup>®</sup> materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Durability

Durability is based on exposure conditions in the normal middle European and central North American regions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north in the southern hemisphere or south in the northern hemisphere; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased. Please refer to Avery Dennison Instructional Bulletin 1.3 for definitions and reductions based on the 'Zone System'.

+Compatible with most printer and ink combinations. Test prior to use.

\*\*\*Information unavailable at time of printing.

#### Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

#### Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.